PATENT ABSTRACTS OF JAPAN

(11)Publication number: 10-067694

(43)Date of publication of application: 10.03.1998

(51)Int.Cl.

(21)Application number: 08-242697 (71)Applicant: CHISSO CORP

(22)Date of filing: 26.08.1996 (72)Inventor: MIYAZAWA KAZUTOSHI

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(54) LIQUID CRYSTAL COMPOUND, LIQUID CRYSTAL COMPOSITION AND LIQUID CRYSTAL DISPLAY ELEMENT

R, O.R, -(A)-7, (B)-7, -(C)-4, -(C)-4

(57)Abstract:

-F PROBLEM TO BE SOLVED: To obtain a new liquid crystal compound capable of manifesting a high elastic constant ratio, low viscosity, a wide nematic

I phase temperature range, high chemical stability, proper refractive index anisotropy and dielectric constant anisotropy, containing one end comprising a fluorine-substituted vinyl and the other end composed of a branched alkyl, etc.

SOLUTION: This compound is shown by formula I π [R1 is H. F. etc.: R2 is a covalent bond, a 1-8C α.ω-

IR1 is 11, F., etc.; K.2 is a covaent bond, a 1-80. C,00alkylene, etc.; Q is a group of the formula: -CX1H-(X1 is F or Cl), etc.; rings A, B and C are each a (halogen-substituted) 1,4-cyclohexylene, etc.; Z1 to Z3 are each a covalent bond. -CHZCHZ-, etc.; X is H

or F; (p) and (q) are each 0 or 1; (m) is 0-5] such as

4'-(2- cyclopropylethyl)-4-(2,2difluoroethenyl)bicyclohexane. The compound of formula I in the case in which (m) is 0 and X is F is

obtained by subjecting a compound of formula II to Wittig reaction to give a compound of formula III and reacting the compound with sodium chlorodifluoroacetate in the presence of triphenylphosphine.